

SAFETY DATA SHEET



Blasogrind HCS 15

Section 1. Identification

Product name : Blasogrind HCS 15
Article No. : 03335-12

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use only. Metal working fluids
Uses advised against
Consumer use.

Manufacturer : BLASER SWISSLUBE AG
Winterseistrasse 22
CH-3415 Hasle-Rüegsau
Switzerland
Tel: +41 (0)34 460 01 01
E-Mail: contact@blaser.com

Supplier's details : Irving Tooling Solutions Ltd.
Avonhead
NZ-8042 Christchurch
Tel: +64 3 981 8199
E-Mail: service@toolingsolutions.co.nz

e-mail address of person responsible for this SDS : reach@blaser.com

Emergency telephone number (with hours of operation) : +64 9 929 1483 (24h/7d)

Section 2. Hazards identification

HSNO Classification : ASPIRATION HAZARD - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 8%

This material is classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

This material is not classified as DANGEROUS GOODS according to criteria in New Zealand Standard 5433:2012 Transport of Dangerous Goods on Land.

GHS label elements

Signal word : Danger

Hazard statements : H304 - May be fatal if swallowed and enters airways.

Precautionary statements

Prevention : Not applicable.

Response : P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.

Storage : P405 - Store locked up.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 2. Hazards identification

Symbol

:



Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	% (w/w)	Identifiers
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤60	CAS: 72623-86-0 EC: 276-737-9
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤60	CAS: 72623-86-0 EC: 276-737-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation

: No known significant effects or critical hazards.

Ingestion

: May be fatal if swallowed and enters airways.

Skin contact

: No known significant effects or critical hazards.

Eye contact

: No known significant effects or critical hazards.

Section 4. First aid measures

Over-exposure signs/symptoms

Inhalation	: No specific data.
Ingestion	: Adverse symptoms may include the following: nausea or vomiting
Skin	: No specific data.
Eyes	: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Specific treatments	: No specific treatment.
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable	: Use an extinguishing agent suitable for the surrounding fire.
Not suitable	: None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Hazchem code : Not available.

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Storage temperature: -20 to 40°C (-4 to 104°F). Shelf life: (minimum) 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2023) [Oil mineral] WES-TWA 8 hours: 5 mg/m ³ . Form: Mist. WES-STEL 15 minutes: 10 mg/m ³ . Form: Mist.
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2023) [Oil mineral] WES-TWA 8 hours: 5 mg/m ³ . Form: Mist. WES-STEL 15 minutes: 10 mg/m ³ . Form: Mist.

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
- Respiratory protection** : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Colour** : Yellow.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Pour point** : -25°C (-13°F)
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Open cup: 190°C (374°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapour pressure** : Not available.
- Relative vapour density** : Not available.
- Relative density** : Not available.

Section 9. Physical and chemical properties and safety characteristics

Density	: 0.85 g/cm ³
Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 15 mm ² /s (15 cSt)

Particle characteristics

Median particle size	: Not applicable.
----------------------	-------------------

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: (minimum) 36 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on likely routes of exposure

Inhalation	: No known significant effects or critical hazards.
Ingestion	: May be fatal if swallowed and enters airways.
Skin contact	: No known significant effects or critical hazards.
Eye contact	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation	: No specific data.
Ingestion	: Adverse symptoms may include the following: nausea or vomiting
Skin contact	: No specific data.
Eye contact	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
-------------------------	--------

Section 11. Toxicological information

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

Rat - Oral - LD50

>5000 mg/kg

Rabbit - Dermal - LD50

>2000 mg/kg

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

Rabbit - Dermal - LD50

>2000 mg/kg

Rat - Oral - LD50

>2000 mg/kg

Rat - Inhalation - LC50 Dusts and mists

>5000 mg/m³ [4 hours]

Conclusion/Summary[Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary[Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary[Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary[Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary[Product] : Not available.

Respiratory

Conclusion/Summary[Product] : Not available.

Potential chronic health effects

General : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Eye contact : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Chronic toxicity

Not available.

Section 11. Toxicological information

Conclusion/Summary[Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary[Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary[Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary[Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

Result

ASPIRATION HAZARD - Category 1

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic and terrestrial toxicity

Product/ingredient name

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

Result

NOEC

Algae
>100 mg/l [72 hours]

Conclusion/Summary[Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary[Product] : Not available.

Bioaccumulative potential

Section 12. Ecological information

Not available.

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	New Zealand	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

HSNO Approval Number : HSR002606

HSNO Classification : ASPIRATION HAZARD - Category 1

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Section 15. Regulatory information

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

New Zealand : All components are listed or exempted.

Section 16. Other information

History

Date of printing : 23. Apr. 2026

Date of issue/Date of revision : 23. Apr. 2026

Date of previous issue : No previous validation

Version : 1

Prepared by : Product Stewardship Blaser Swisslube AG

Key to abbreviations :

- ADG = Australian Dangerous Goods
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- SGG = Segregation Group
- UN = United Nations

References : Not available.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

📌 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.